Dec 2004
DEMODOX 110
Tintex Color System
Demodox 110 is a two-pack topcoat based on a special acrylic resin, which reacts chemically with Hardener HA 110 and forms a polyurethane. Demodox 110 is adapted to Tintex Color System (TCS). The product is intended for exterior as well as interior objects where good chemical and mechanical resistance is required. Demodox 110 has excellent weather resistance and good gloss retention.

## PRODUCT INFORMATION

## Binder:

Solvent:
Theoretical coverage:
Colour:
Delivery viscosity:
Gloss (acc. to Gardner $60^{\circ}$ ):
Hardener:

Acrylic resin
Aromatic hydrocarbons, acetates
Approx. $16 \mathrm{~m}^{2} /$ litre at 35 microns dry film thickness Through tinting in TCS a large number of colours can be obtained.
Approx. 140 sec.
90-95
HA 110 (55860)

| Product no | Base colour | Prod design. | Pigment | Density | Volume solids <br> incl. hardener | VOC <br> $g / I$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 47601 | White | 01 | $\mathrm{TIO}_{2}$ | 1,40 | $57 \pm 2 \%$ | 390 |
| 47603 | Tintinge-white | 03 | $\mathrm{TO}_{2}$ | 1,25 | $54 \pm 2 \%$ | 410 |
| 47619 | Black | Nx 19 | Carbon black | 1,02 | $52 \pm 2 \%$ | 430 |
| 47621 | Yellow | $\mathrm{Y} \times 21$ | Organic | 1,06 | $55 \pm 2 \%$ | 400 |
| 47622 | Yellow | $\mathrm{Y} \times 22$ | Organic | 1,12 | $55 \pm 2 \%$ | 400 |
| 47634 | Orange | Rx 34 | Organic | 1,01 | $53 \pm 2 \%$ | 420 |
| 47644 | Red | Rx 44 | Organic | 1,02 | $53 \pm 2 \%$ | 420 |
| 47658 | Blue | Bx 58 | Organic | 1,04 | $53 \pm 2 \%$ | 420 |
| 47683 | Green | Gx 83 | Organic | 1,07 | $54 \pm 2 \%$ | 410 |

## APPLICATION INSTRUCTIONS

Mixing proportions:

Potlife:
Film thickness (recommended):
Drying time
(at $23^{\circ} \mathrm{C}$ and $50 \%$ relative humidity):

Method of application:

Thinner:
Application viscosity:
LIMITATIONS ON USE
HEALTH AND SAFETY

Demodox 110-3 parts by volume. HA 110-1 part by volume.

4 hours at $23^{\circ} \mathrm{C}$
30-40 microns
Dust dry: 1 hour. Tack free: 4-6 hours.
Through dry: 24 hours.
Forced drying: e.g. 30 min at $80^{\circ} \mathrm{C}$ or 10 min at $140^{\circ} \mathrm{C}$ Conventional or airless spray with or without electrostatic equipment. By airless spraying a nozzle with $\varnothing 0,23-0,28$ ( $0,009-0,011$ inch) is recommended.
62123 or 62104
Approx. 18-25 sec.
Avoid hot spray.
See Material Safety Data Sheet

